

Metrische Regelgewinde DIN13

Gewinde	Steigung	Ø Kernlochbohrung	
M	P	Laser	TC7000
1.0	0.25	0.75	
1.2	0.25	0.73	
1.6	0.35	1.30	
2.0	0.25	1.75	
2.0	0.40	1.62	1.85
2.5	0.35	2.15	
2.5	0.45	2.12	2.30
3.0	0.35	2.65	
3.0	0.50	2.52	2.80
4.0	0.35	3.65	
4.0	0.50	3.50	
4.0	0.70	3.32	3.70
5.0	0.50	4.50	
5.0	0.80	4.22	4.65
6.0	0.50	5.50	
6.0	0.75	5.20	
6.0	1.00	5.02	5.55
7.0	0.75	6.20	
8.0	0.50	7.50	
8.0	0.75	7.20	
8.0	1.00	7.00	
8.0	1.25	6.82	7.40
9.0	1.00	8.00	
10.0	0.75	9.20	
10.0	1.00	9.00	
10.0	1.25	8.80	
10.0	1.50	8.52	
11.0	1.00	10.00	

Gewinde	Steigung	Ø Kernlochbohrung	
M	P	Laser	
12.0	1.00	11.00	
12.0	1.25	10.80	
12.0	1.50	10.50	
12.0	1.75	10.22	
14.0	1.00	13.00	
14.0	1.25	12.80	
14.0	1.50	12.50	
15.0	1.00	14.00	
15.0	1.50	13.50	
16.0	1.00	15.00	
16.0	1.50	14.50	
16.0	2.00	14.02	
18.0	1.00	17.00	
18.0	1.50	16.50	
18.0	2.00	16.00	
20.0	1.00	19.00	
20.0	1.50	18.50	
20.0	2.00	18.00	
20.0	2.50	17.50	
22.0	1.00	21.00	
22.0	1.50	20.50	
22.0	2.00	20.00	
24.0	1.50	22.50	
24.0	2.00	22.00	
24.0	3.00	21.00	
25.0	1.50	23.50	
26.0	1.50	24.50	
27.0	1.50	25.50	
27.0	2.00	25.00	

Gewinde	Steigung	Ø Kernlochbohrung	
M	P	Laser	
28.0	1.50	26.50	
30.0	1.00	29.00	
30.0	1.50	28.50	
30.0	2.00	28.00	
30.0	3.50	26.50	
32.0	1.50	30.50	
33.0	1.50	31.50	
33.0	2.00	31.00	
34.0	1.50	32.50	
35.0	1.50	33.50	
36.0	1.50	34.50	
36.0	2.00	34.00	
36.0	3.00	33.00	
36.0	4.00	32.00	
38.0	1.50	36.50	
39.0	2.00	37.00	
39.0	3.00	36.00	
40.0	1.50	38.50	
42.0	2.00	40.00	
42.0	3.00	39.00	
42.0	4.50	37.50	
45.0	1.50	43.50	
45.0	2.00	42.00	
48.0	1.50	46.50	
48.0	3.00	45.00	
48.0	5.00	43.00	